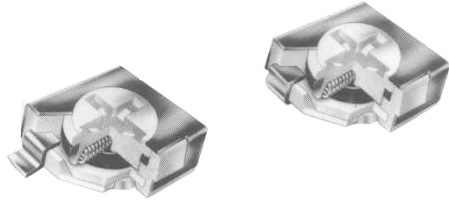


Surface Mount Miniature Trimmers Single Turn Cermet Sealed

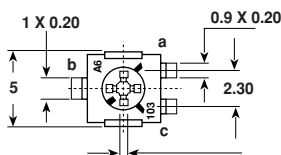
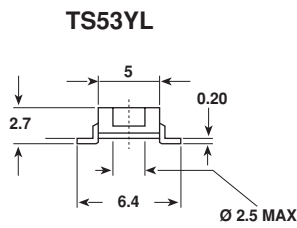


The TS53 trimming potentiometer has been designed for surface mount applications and offers volumetric efficiency (5 x 5 x 2.7 mm) with high performance and stability. The TS53 design is suitable for both manual or automatic operation, and can withstand waves, vapour phase and reflow soldering techniques.

FEATURES

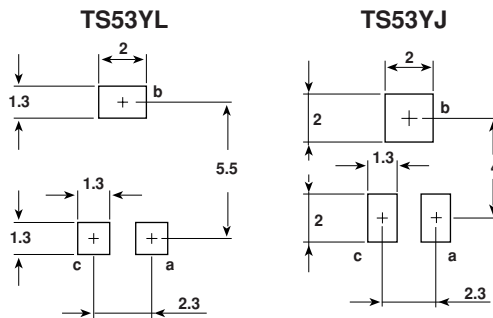
- 0.20 Watt at 85°C
- GAM T1
- For PCB version see T53Y series
- Excellent stability
- Wide ohmic range
- Low temperature coefficient
- Low contact resistance variation
- Small size for optimum packing density

DIMENSIONS in millimeters

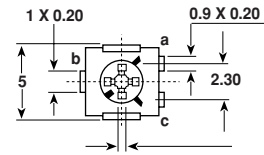
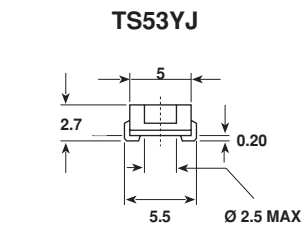
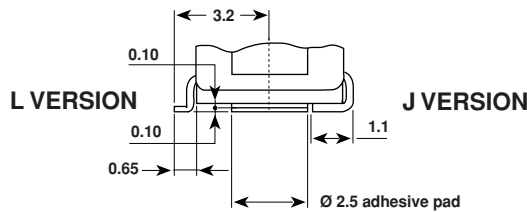


cruciform screwdriver slot
 ø2.5, width 0.5
 deep: 0.55
 max deep (center): 0.7

RECOMMENDED SOLDERING AREAS

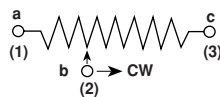


ADHESIVE PAD (detail)



cruciform screwdriver slot
 ø2.5, width 0.5
 deep: 0.55
 max deep (center): 0.7

CIRCUIT DIAGRAM





ELECTRICAL SPECIFICATIONS		
Resistive Element		Cermet
Electrical Travel		220° ± 15°
Resistance Range		10Ω to 1MΩ
Standard Series		1 - 2 - 5
Tolerance Standard		± 20%
Power Rating	Linear	0.25W at 70°C
	Logarithmic	not applicable
Temperature Coefficient		See Standard Resistance Element Table
Limiting Element Voltage (Linear Law)		200V
Contact Resistance Variation		1% or 3Ω
End Resistance (Typical)		0.1% or 3Ω
Dielectric Strength (RMS)		1000V
Insulation Resistance		10 ⁶ MΩ

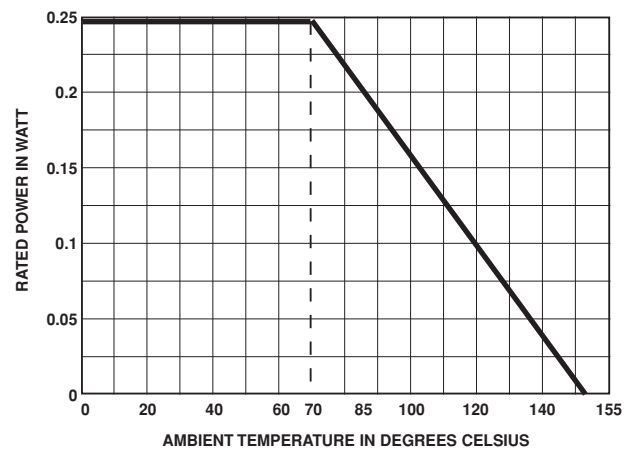
MECHANICAL SPECIFICATIONS

Mechanical Travel	270° ± 10°
Operating Torque (max. Ncm)	1.5
End Stop Torque (max. Ncm)	3.5
Unit Weight (max. g)	0.15

ENVIRONMENTAL SPECIFICATIONS

Temperature Range	- 55°C + 125°C
Climatic Category	55/125/56
Sealing	sealed container solder immersion IP67

POWER RATING CHART



PERFORMANCE		
TESTS	CONDITIONS	TYPICAL VALUES AND DRIFTS
		$\frac{\Delta RT}{RT}$ (%) $\frac{\Delta R_{1-2}}{R_{1-2}}$ (%)
Load Life	1000 hours at rated power 90/30' - ambient temperature + 85°C	± 2% ± 3% Contact resistance variation : $\Delta R < 1\% R_n$
Moisture Resistance	MIL STD 202 Method 106 10 cycles of 24 hours constituted with damp heat - cold - vibration	± 2% ± 3% Dielectric strength : 1000 V RMS Insulation resistance : $> 10^4$ MΩ
Long Term Damp Heat	Temperature 40°C - RH 93 % 56 days	± 2% ± 3% Dielectric strength : 1000 V RMS Insulation resistance : $> 10^4$ MΩ
Thermal Shock	- 55°C to + 125°C - 5 cycles	± 1% $\frac{\Delta V_{1-2}}{V_{1-3}} \leq \pm 2\%$
Rotational Life (Electrical and Mechanical)	100 cycles - rated power	± 3%
Shock	MIL STD 202 Method 213/1 100 g - 6 ms 3 successive shocks in 3 directions	± 1% $\frac{\Delta V_{1-2}}{V_{1-3}} \leq \pm 1\%$
Vibration	MIL STD 202 Method 204/D 20 g - 12 hours	± 1% $\frac{\Delta V_{1-2}}{V_{1-3}} \leq \pm 1\%$

STANDARD RESISTANCE ELEMENT DATA					
STANDARD RESISTANCE VALUES	LINEAR LAW			T.C. - 55°C + 125°C	
	MAX. POWER AT 85°C	MAX. WORKING VOLTAGE	MAX. CUR. THROUGH ELEMENT		
Ω	W	V	mA	ppm/°C	
10	0.20	1.41	141	0 + 200	
20		2	100		
50		3.16	63		
100	↓	4.47	45	± 100	
200		6.32	32		
500		10	20		
1k		14.1	14		
2k		20	10		
5k		31.6	6.3		
10k		44.7	4.5		
20k		63.2	3.2		
50k		0.2	100		2
100k		0.2	141		1.4
200k		0.2	200		1
500k		0.08	200		0.4
1M		0.04	200		0.2

MARKING

VISHAY trademark, ohmic value, manufacturing date.

The ohmic value is indicated by a 3 figure code, the first two are significant figures, the third one is the multiplier.

Example: 100 = 10Ω
101 = 100Ω
102 = 1000Ω
503 = 50000Ω

SOLDERING RECOMMENDATION

Vapour phase: 215°C/20 to 40 seconds.

Reflow: 230°C/20 seconds.

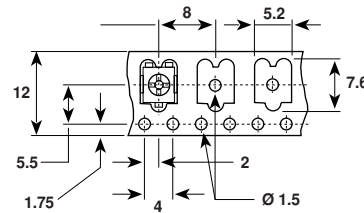
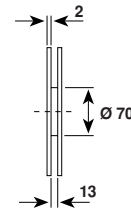
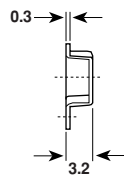
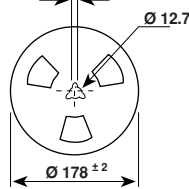
Do not exceed peak: 260°C or with an IRON 40W: 3 seconds at 350°C

Soldering is possible by wave, reflow and vapor phase.

PACKAGING

On tape and reel of 500 pieces, code TR and 2000 pieces, code TR1

3 slots - width 2 to 120° - ø ext. 23



Cover tape panel strength specifications EIA 481 A and CEI 60286-3.

ORDERING INFORMATION

TS53	YL	500KΩ	± 20%	TR500
SERIES	STYLE	OHMIC VALUE	TOLERANCE	PACKAGING

TR500: Tape and reel 500 pcs.
TR2000: Tape and reel 2000 pcs.